



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2618
Job Sheet 172227



Part No: D2618

Job Qty: 300 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/14/18

Job Tracking No:

Due Date: 2/27/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B1 IPP Rev:F Re-format 05-11-22 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	300 Ea		2/23/18	0.00	0.00	Start Up Machining-1		JB 18-03-10
100	Hardinge	300 pcs		2/27/18	0.13	27.92	Hardinge		JB 18-03-10
120	QC	300 pcs		2/27/18	0.00	0.00	QC8		JB 18-03-13
130	Packaging	300 pcs		2/27/18	0.00	0.00	Packaging3-1	5702A	JB 18-03-13
140	QC21-SA	300 Ea		2/27/18	0.00	0.00	QC21		MAR 13 2018

DAS
23
9-89

Part Op
Descriptions: 100 - 1-Turn as per Folio FA195 & Dwg D2618.

DAS
21
9-89
MAR 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRINR0.750	Delrin Round Bar 0.75" Color: Black	77.4000 ft (.258 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRINR0.750	77	86	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	3.100inches $\pm$ 0.010	3.110 3.090		
2	Bushing	0.500inches + 0.000 - 0.010	0.500 0.490		
3	Bushing	0.313inches + 0.020 - 0.000	0.333 0.313		

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Container No: S049859



Part: D2618

Job No: 172227

Serial No/Batch: S049859

Revision:

Inspector:

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Date: 03/10/18